

# User Manual Rotary Flow Sensor

(JS11-11P/JS11-22P/JS11-P10)



Shanghai ChiMay Technology Co., Limited

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#### **Preface**

#### **Safety Warnings**

Please read the manual carefully before installation and operation after unpacking.

#### **Hazard Indication Information**

If multiple hazards exist, this manual will use the corresponding terms (Danger, Caution, Note) to indicate the maximum hazard.

#### Note

- Each instrument is subjected to aging tests and inspected by professional technical engineers before leaving the factory to ensure product quality. Factory parameters are set based on your requirements.
- This device is only suitable for measuring liquid flow (not suitable for gases, high-viscosity fluids, or fluids with impurities).
- When connecting the sensor with other instruments, please read the wiring instructions in the manual or contact the company's technical personnel.
- Do not exceed the rated pressure and temperature.
- Select the appropriate time interval for chemical compatibility.
- Disconnect the power before wiring.

#### **Quality Assurance**

The product is guaranteed to be free from defects due to material or manufacturing issues for at least one year from the date of shipment. During the warranty period, the company is responsible for free replacement or repair of the product. The warranty for replacement or repair of defective products is only valid for the original customer during the warranty period.

Please contact the company or the service center in your region for warranty support. Do not return the product without the company's permission.

#### 1 imitations

This warranty does not cover:

- Damage caused by force majeure, natural disasters, social unrest, war (declared or undeclared), terrorism, civil strikes, or government regulations.
- Damage caused by explosions, accidents, improper use, or installation.
- Damage caused by unauthorized repairs or attempts to repair.
- Damage caused by not following the product usage guidelines provided by the company.
- Transportation costs for returning the product to the company.
- Costs for adding or transferring parts or products during the warranty period.
- Travel expenses related to on-site repairs.



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#### Section 1: Introduction

#### 1.1 Instrument Description

The rotary flow sensor is suitable for measuring fluids without solid particles, fibers, or high viscosity. The flow parts are made of wear-resistant materials, making it suitable for harsh environments. The five-blade rotor design ensures better dynamic balance, significantly improving the sensor's linear and repeatability accuracy. The sensor has a low flow rate of 0.1m/s, with a measurement range of 0.5m/s to 8m/s, ensuring accuracy (flow rate exceeding 1%). The sensor can be quickly installed on pipelines of various materials from DN15 to DN600. The sensor uses NPN open-collector output, high-speed pulse output, and can be directly connected to a flow transmitter or PLC. The standard square wave signal can be transmitted up to 300m, ensuring signal transmission and anti-interference.

#### 1.2 Features of Rotary Flow Sensor

- Stable square wave signal with NPN open-collector output, strong driving capability.
- Five-blade rotor design for better dynamic balance and more stable measurement accuracy.
- Flow parts have high chemical corrosion resistance.
- Suitable for flow rates of  $0.15 \sim 8.00$  m/s  $(0.5 \sim 26$  ft/s).
- Easy installation.
- IP68 protection level, suitable for harsh field environments.
- High reliability, maintenance-free.

## 1.3 Applications

- Pure water and water purification projects.
- Water treatment and recycling.
- Water flow monitoring.
- Food and beverage (food processing/high-temperature fermentation/beer).
- Industrial process control (industrial processes/monitoring).
- Filtration systems.
- Cooling water monitoring.
- Pump protection.









#### 1.4 Technical Parameters

**Flow Range**: 0.15---8m/S

Pipe Diameter Range: DN15---DN600

**Output Signal**: Square wave, NPN open-collector; 40-42Hz/m/S;

Power Supply Voltage: DC5-24V

Measurement Accuracy:

Linear Accuracy: 1%

Repeatability Accuracy: 0.5%

Pressure and Temperature:

PP Body: 12.5bar@25°C-1.7bar@80°C

CPVC Body: 12.5bar@25°C-1.7bar@80°C

PVDF Body: 12.5bar@25°C-2.5bar@100°C

PTFE Body: 12.5bar@25°C-2.5bar@100°C

Metal Flow Sensor: 30bar@100°C

**Flow Parts:** 

Body: PP/PC/PTFE/PVDF

Shaft and Bearing: Al2O3/ZrO2/SS316L/Hastelloy C/Titanium Alloy

O-ring: FPM/FPDM/Fluororubber

Rotor: PP/ABS/PVDF/PTFE

**Protection Level: 1P68** 

Connection Cable: High-quality shielded cable

1.5 Selection Information

#### 1.5.1 Rotary Flow Sensor Selection Table

	Flow Se	ensor						
11- 🔲 🔲 🔲	1 DN15-DN100 2 DN125-DN600							
					600			
Pipe Diameter		1	PP					
			2	PVD	OF .			
Body Material			3	ABS				
		4	PTFE					
				Р	PP			
Roter Material				С	CPVC	CPVC		
матепаі				V	PVDF			
Shaft and			F	PTFE				
Bearing					Z	ZrO2		
					S	SS316		
					Т	Titanium Alloy		
					С	Hastelloy C		









## 1.5.2 Rotary Flow Sensor Selection Table



## **Technical Parameter**

Application	Pure water reverse osmosis, ultrafiltration, water purification treatment, etc.			
Flow rate range	0.15-8m/S			
Pipe diameter range	DN25-DN600			
Signal output	Square wave, 45Hz/m/s			
Temperature and pressure	12.5bar@25°C			
Flow part material	PP/PVDF			
Protection grade	lP68			
Voltage supply	DC5-24V			



# **Technical Parameter**

Application	Chemical fields such as sulfuric acid, nitric acid, copper sulfate, etc., special for strong acids and alkalis				
Flow rate range	0.3-5m/S				
Pipe diameter range	DN25-DN600				
Signal output	Square wave, 45Hz/m/s				
Temperature and pressure	12.5bar@25°C				
Flow part material	PVDF				
Protection grade	IP68				
Voltage supply	DC5-24V				



## **Technical Parameter**

Application	Special for smart agriculture, fertilizer applicator, and water purification treatment
Flow rate range	0.3-5m/S
Pipe diameter range	DN15-DN50
Signal output	Square wave, 45Hz/m/s
Temperature and pressure	12.5bar@25°C
Flow part material	РР
Protection grade	IP68
Voltage supply	DC5-24V



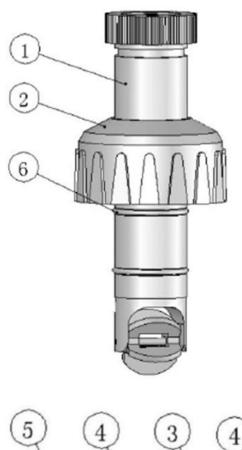


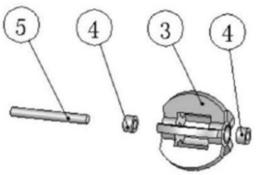




## **Section 2: Sensor Functions and Features**

## 2.1 Sensor structure





- ① Sensor body
- ② Locking nuts
- 3 Rotary
- 4 Bearing
- Shaft
- 6 O-ring

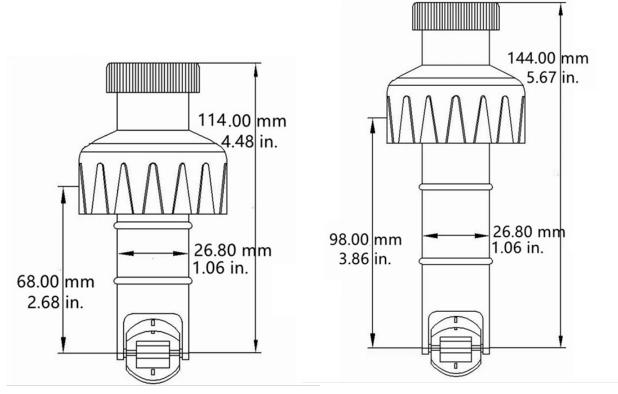






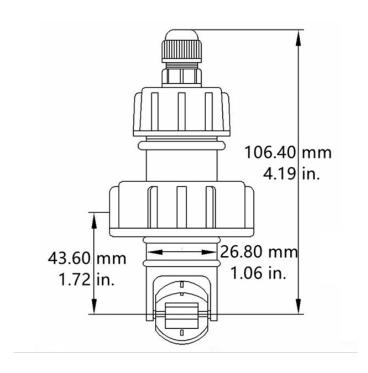


# 2.2 Sensor size



JS11-11P For pipe diameter DN20-DN100

JS11-22 For pipe diameter DN25-DN600



JS11-P10 Compact type (special for agriculture)

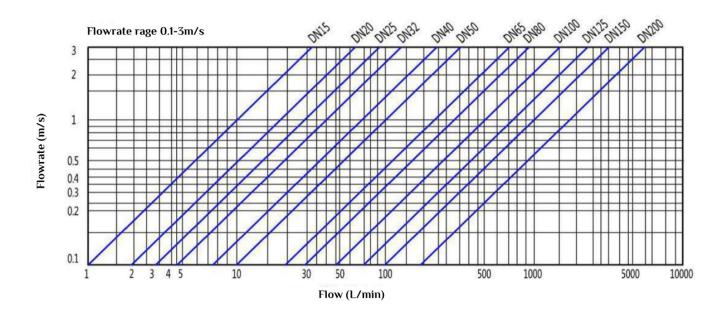








# 2.3 Flowrate curve chart



## 2.4 Flowrate and flow comparison table

Flow	0.3	1.0	2.0	3.0	4.0	5.0	6.0
20	0.3393	1.1310	2.2619	3.3929	4.5239	5.6549	6.8760
25	0.5301	1.7671	3.5243	5.3014	7.0686	8.8357	10.603
40	1.3572	4.5239	9.0478	13.572	18.096	22.616	27.143
50	2.1206	7.0686	14.173	21.206	28.274	35.343	42.412
65	3.5838	11.946	23.892	35.838	47.784	59.730	71.675
80	5.4287	18.096	36.191	54.287	72.382	90.478	108.57
100	8.4823	28.274	56.549	84.823	113.10	141.37	169.65
150	19.085	63.617	127.23	190.85	254.47	318.09	381.70
200	33.929	113.10	226.19	339.29	452.39	565.49	678.58
300	76.340	254.47	508.94	763.41	1017.9	1272.3	1526.8
400	135.72	452.39	904.78	1357.2	1809.6	2261.9	2714.3
500	212.06	706.86	1413.7	2120.6	2827.4	3534.3	4241.1
600	350.36	1017.9	2035.8	3053.6	4071.5	5089.4	6107.3



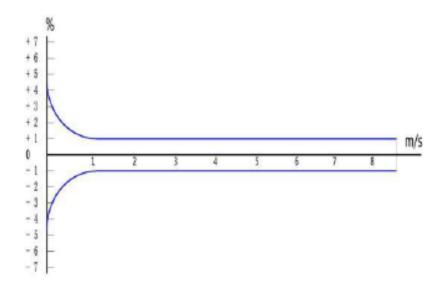






# 2.5 Flow Accuracy Curve and Rotor Life Parameters

# Flow Accuracy Curve



**Note:** The faster the flow velocity, the higher the measurement accuracy of the flow meter (low flow velocity measurement accuracy is relatively low).

Requirements for ensuring accuracy:

- Ensure full pipe and avoid low flow velocity areas.
- Ensure straight pipe installation requirements; insufficient straight pipe length and unstable fluid flow will increase errors.
- Avoid installing in areas where bubbles accumulate (highest point). If there are too many bubbles, it is recommended to install an exhaust valve or install at a 45-degree offset from the vertical line.
- Avoid installing near large frequency converters or large motors with high magnetic or electric fields to reduce interference with the flow meter.

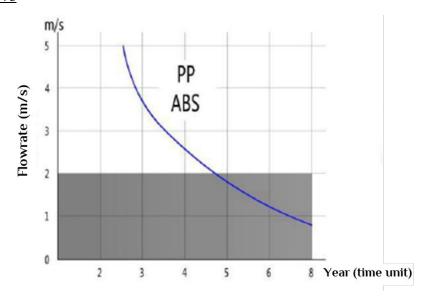




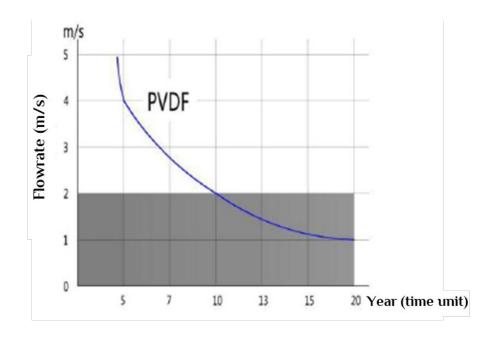




# Rotor Life Curve



- PP and ABS rotors have a normal lifespan of 2 to 5 years.
- Environments with many particulate impurities will shorten the rotor's lifespan; a filter should be installed in special environments.
- Strong oxidizing acids or highly corrosive media will also shorten the rotor's lifespan.



- PVDF and PTFE rotors have a normal lifespan of 4 to 9 years.
- Environments with many particulate impurities will shorten the rotor's lifespan; a filter should be installed in special environments.
- Strong oxidizing acids or highly corrosive media will also shorten the rotor's lifespan.



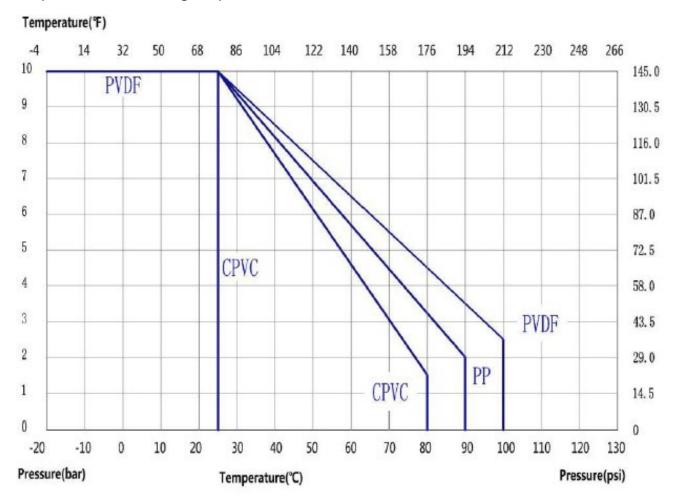






# 2.6 Pressure and Temperature

## Max pressure and working temperature



## **Pressure and Temperature:**

PP Body: 12.5bar@25°C-1.7bar@80°C

CPVC Body: 12.5bar@25°C-1.7bar@80°C

PVDF Body: 12.5bar@25°C-2.5bar@100°C

PTFE Body: 12.5bar@25°C-2.5bar@100°C

Metal Flow Sensor: 30bar@25°C





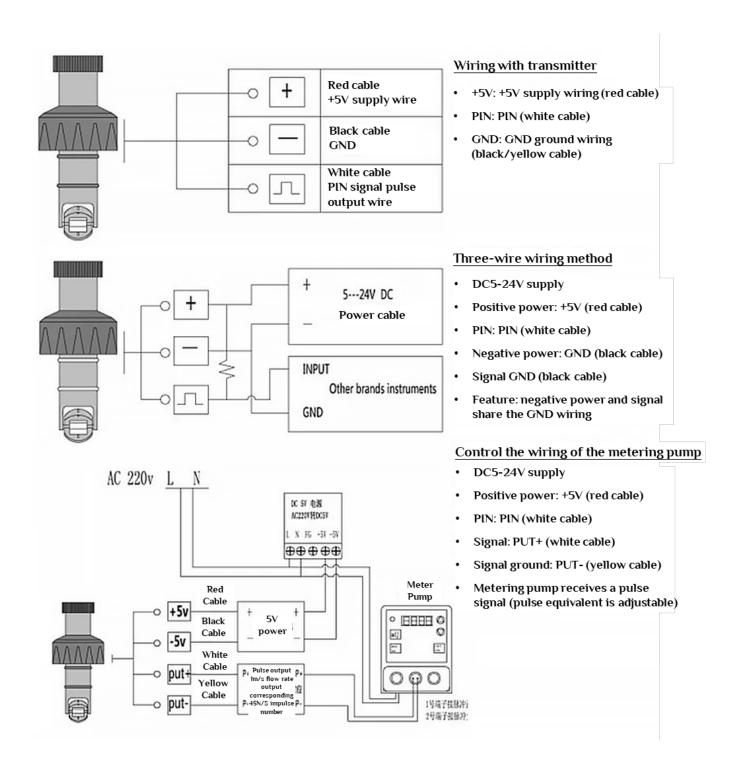




## Section 3: Sensor Installation

#### 3.1 Sensor Wiring Methods

Wiring methods with other brand flow transmitters



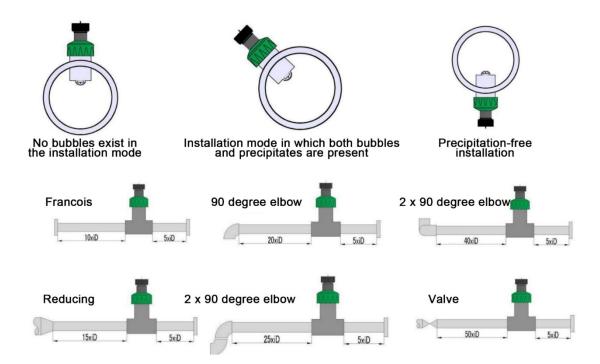








## 3.2 Sensor installationds











For other question, feel free to contact us.

Thank you for choosing ChiMay!

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